

(N/A) N/A

TABLE 1 SMOKE CONTROL BY PRESSURISATION

Calculation

Situation	Air Changes per hour
Assembly Halls	4-6
Bakeries	15-30
Banks	2-4
Bathrooms	6-8
Bars	6-8
Boiler Houses	15-30
Cafes	8-12
Canteens	8-12
Churches	1-10
* Cinemas	6-10
Classrooms	2-4
Cleaners	15-30
Dance Halls	8-12
Domestic Kitchens	10-15
Dyres	15-30
Engine Rooms	15-30
Foundries	30-60
Furnace rooms	30-60
Garages	6-10
Hospital Wards	6-8
Hospital Treatment Rooms	6-8
Kitchens for Restaurants	13-30
Laboratories	4-6
Laundries	10-15
Libraries	2-4
Offices	4-6
Paint Shops	30-60
Residences	1-2
* Restaurants	10-15
Storage Areas	1-2
Swimming Baths	15-30
* Theatres	6-8
Workshops	6-10

in	x 25.4	= mm
ft	x 0.305	= m
ft ³	x 0.028	= m ³
lb	x 0.454	= kg
BTU	x 1054.8	= J
HP	x 0.746	= kW
k cal/h	x 0.00116	= kW
Ton Refrigeration	x 3.52	= kW
BTU/ft ² h F	x 5.678	= J/m ² s C
		or
		= W/m ² C
ft ³ /min	x 0.000472	= m ³ /s
in.wg	x 249.1	= Pa

FAN LAWS

The most commonly used fan laws in simplified form are:

- 1) CFM varies DIRECTLY with RPM
CFM/CFM2 = RPM/RPM2
- 2) SP varies with the SQUARE of the RPM
Sp/SP2 = (RPM/RPM2)²
- 3) HP varies with the CUBE of the RPM
HP/HP2 = (RPM/RPM2)³

* General Requirements are 28m³/h per person minimum in public places; more if smoking is allowed.
+ Dependent on height of building and number of persons.

FUME REMOVAL

Activity	Recommended minimum velocities across face of extract hood:	Design Pressure (Pa)
Sanblast Booths	2.5 m/s openings	80
Sandblast Booths	0.4 m/s downwards through booth	25
Electro-Plating	0.75-1.0 m/s	10
Electric Welding	0.5-1.0 m/s	15
Paint Spray Booths	0.75 m/s in breathing zone	60
Kitchen Equipment	0.5-0.75 m/s	19.5
		29.5